



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5149-043W
Job Sheet 179269



Part No: D5149-043W

Job Qty: 6 ea

Part Name: Aft Step Base Assembly Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 4 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Large Fab-3		
110	Large Fab	6 pcs	8/10/18	8/10/18	0.00	5.17	Large Fab 2		
120	QC	6 pcs	8/10/18	8/10/18	0.00	0.00	QC9		
130	QC	6 pcs	8/10/18	8/10/18	0.00	0.00	QC5		
140	HandFinish	6 pcs	8/10/18	8/10/18	0.00	0.79	HandFinish1		
150	QC	6 pcs	8/10/18	8/10/18	0.00	0.00	QC7-4		
160	Powdercoat	6 pcs	8/10/18	8/10/18	0.00	0.14	Powdercoat1		
170	QC	6 pcs	8/10/18	8/10/18	0.00	0.00	QC3		
180	HandFinish	6 pcs	8/10/18	8/10/18	0.00	0.79	HandFinish3		
190	QC	6 pcs	8/10/18	8/10/18	0.00	0.00	QC3		
200	Packaging	6 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-2		
210	QC21-SA	6 Ea	8/10/18	8/10/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-5	Step Cap	6 Ea (1 ea)	90-Start up Operation	
D5149-7	Aft Step Base	6 Ea (1 ea)	90-Start up Operation	
D5149-9	Aft Step	6 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-5	6	36	0
	D5149-7	6	12	0
	D5149-9	6	4	0



Container No: S108290



Part: D5149-043W

Job No: 179269

Serial No/Batch: S108290

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: Date:

Work Order update only ☐

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS							
Part No. _____			Rework ☐			Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____			Scrap ☐			Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
			Use-as-is ☐			Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
			Suspected Unapproved ☐			Large Fab ☐		Composite ☐		Supplier ☐			
Date :			Step #:			QTY Effective :						MRB (QSI042) Approval	
Description Work Order Deviation						Disposition							
												Completed By	
												Lead hand / Supervisor Approval Verification	
												QC / QA Coordinator Approval	
Root Cause			FAULT CATEGORY										
Environment ☐	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong			
Design ☐	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions			
Doc/Data ☐	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance			
Equip/Tooling ☐	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect			
Handling/Pre ☐	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing			
Material ☐	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved			
Internal Transport ☐	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing			
Tribal Knowledge ☐	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish			
LOA ☐	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread			
Substation ☐	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence			
Past Expiry Date ☐	☐	Manufacturing Process											
Misidentified ☐	☐	Past Due	OTHER :										